

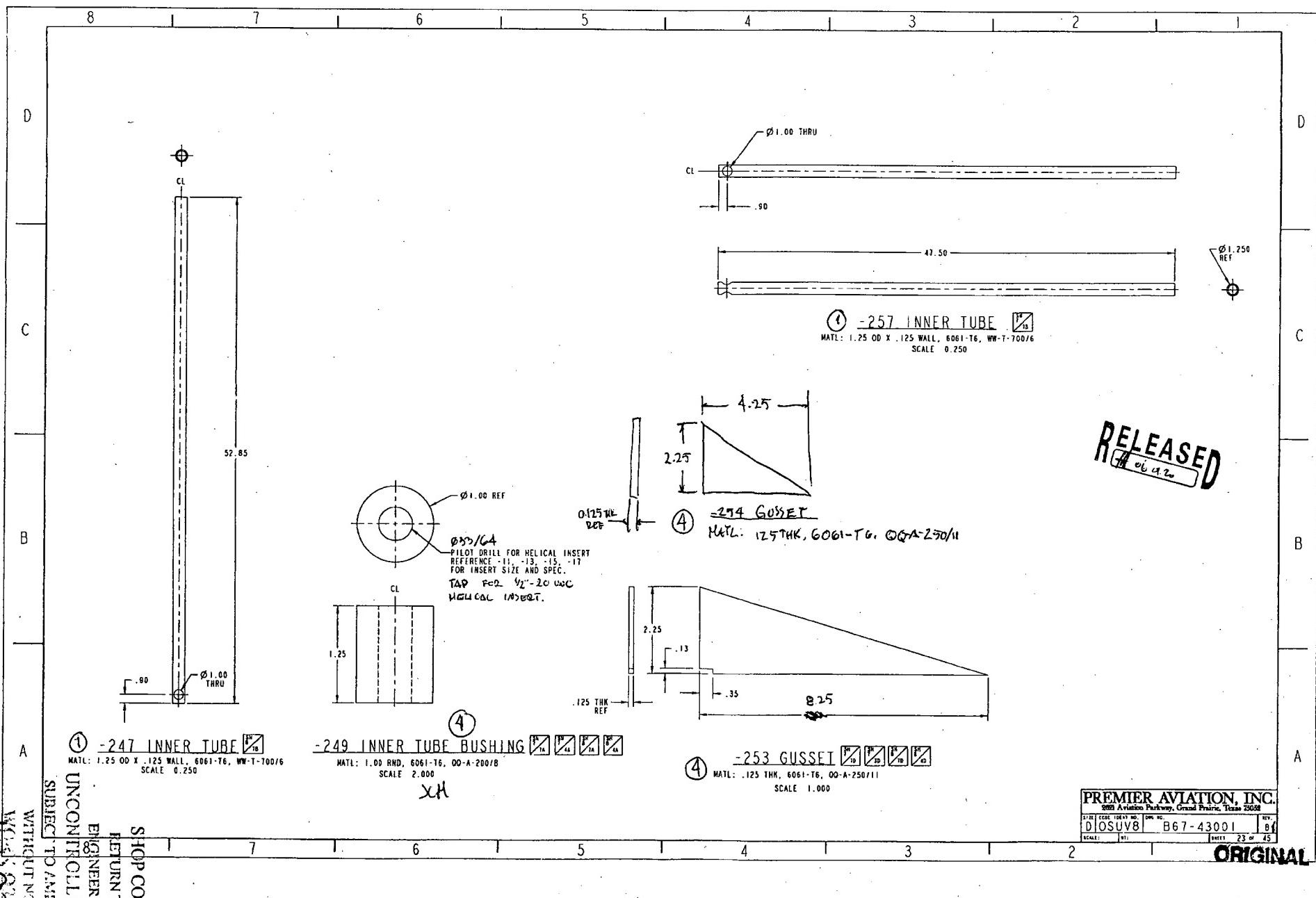
DART AEROSPACE LTD	Work Order:	41492	
Description:	GUSSET	Part Number:	PR 674 3001 - 253
Inspection Dwg:	Rev: B	Page 1 of 1	

FIRST ARTICLE INSPECTION CHECKLIST

X First Article X Prototype

Measured by:	PB	Audited by:	SB	Prototype Approval:	u
Date:	8-9-3	Date:	08/08/03	Date:	17

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	



NO. 4414

UNCONTROLLED COPY
WITHDRAWN FROM
ENGINEERING
DEPARTMENT

SHOP COPY

RETURN TO

ENGINEERING

SUBJECT TO AMENDMENT

PREMIER AVIATION, INC.
262 Aviation Parkway, Grand Prairie, Texas 75050
TELEPHONE 922-1000, FAX 922-1001
DIOSUV8 B67-43001 B6

ORIGINAL

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Tuesday, 19/08/2008 4:06:37 PM
User: Julie Lecocq

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: GUSSET

Job Number: 41492

Part Number: PB6743001253

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 QC21

FINAL INSPECTION/W/O RELEASE



08/09/05 JG

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MF 08-09-05

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Tuesday, 19/08/2008 4:06:37 PM
 User: Julie Lecocq

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services			Drawing Name	: GUSSET		
Job Number	: 41492						
Estimate Number	: 13414						
P.O. Number	:			Part Number	: PB6743001253		
This Issue	: 19/08/2008	S.O. No.	:	Drawing Number	: B67-43001 P.23		
Prsht Rev.	: NC			Project Number	: N/A		
First Issue	: / /	Type	: SMALL /MED FAB	Drawing Revision	: B1		
Previous Run	: 40717			Material	:		
Written By				Due Date	: 18/09/2008 Qty: 30 Um: Each		
Checked & Approved By	<u>JUL 08.8.20</u>						
Comment	: est rev A new issue 08.06.19 DD verified: EC						

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	M6061T6S125	6061-T6 .125 Sheet	
		Comment: Qty.: 0.1353 sf(s)/Unit Total : 4.0604 sf(s) 6061-T6 .125Sheet batch:- <u>108730</u>	<u>B 8-9-3</u>
2.0	WATER JET	FLOW WATER JET	
		Comment: FLOW WATER JET 1-Cut as per Dwg B67-43001 Dwg Rev: <u>B1</u> Prog Rev: <u>B1</u>	<u>B 8-9-3</u>
		2-Deburr if necessary	<u>B 8-9-3</u>
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE	
		Comment: INSPECT PARTS AS THEY COME OFF MACHINE	<u>B 8-9-3</u>
4.0	QC8	SECOND CHECK	
		Comment: SECOND CHECK	<u>S 68/69/03 (X38) counter</u>
5.0	PACKAGING 1	PACKAGING RESOURCE #1	
		Comment: PACKAGING RESOURCE #1 Identify and Stock Location: <u>B1</u>	<u>8/9/4</u>
			<u>SCP</u>